

POWERFLEX®

PART NUMBER

PFF5-4601Xi

DESCRIPTION

FRONT WISHBONE REAR BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Bushes 1 x PTFE/Silicone Grease
2 x Polyurethane B Bushes 2 x Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original bush and bracket from the front arm. Press out the original rubber bush inc. outer shell.
2. Clean all dirt and corrosion from the bracket. Use a rounded file to remove any sharp edges.
3. Lightly roughen the inside bore of the bracket using abrasive cloth to improve adhesion.
4. Press the larger '**Bush B**' into the bracket. Ensure the square flange faces the front of the vehicle.
5. Position the offset hole facing towards the bracket holes and centre of the vehicle to maximise caster offset.
6. Place the supplied washer onto the arm pin.
7. Push '**Bush A**' fully onto the arm until it is seated completely.
8. Apply the supplied grease to inside the bore of '**Bush B**' and around the outer body surface of '**Bush A**'.
9. Push the bracket and bush assembly onto '**Bush A**' until it sits flush inside '**Bush B**'.
10. Reinstall the front arm to the vehicle and tighten all hardware to the manufacturer's recommended torque specifications.



Figure 1

